

Work Order ID 74854

Wednesday, October 12, 2011 10:14:53 AM

74854

This week

Page 1

Item ID: D3368-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Tail Rotor Pedal Disabling Kit
 Start Date: 10/12/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 10/14/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: *MC* Date: *11-10-12* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3368	Rev B								
100	Small Fab	0.00							
100									
Small Fab	Memo	0.00							
Small Fab	1-Open D3373-7 lock package. Keep keys, lock body, lock body nut, screw, flat cam and lock barrel. Discard the rest. 2-Fabricate D3371-5 Cam Lock as per Dwg D3371 Identify as D3371-53-Assemble lock mechanism and cam and install decal as per Dwg D3368.								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <i>491</i>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

UNALIKE
Sulu/19

(H)

11/10/2011

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

C181A

11/10/24
me
11-10-20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Wednesday, October 12, 2011 10:14:52 A

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Work Order ID: 74854

Parent Item: D3368-041

Parent Item Name: Tail Rotor Pedal Disabling Kit

Start Date: 10/12/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A Removed from 9 Digit 06-03-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
238-028 3/16" Dowel Pin .5" long		Purchased	No			100	Each	224.0000	2	2		11/10/18	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST399		224							
				106673		98							
				108114		99			2				
				17848		27							
385-039 8-32 Flat screw		Purchased	No			100	Each	83.0000	4	4		11/10/18	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST401		83							
				110935		83			4				
AN960-416 Washer	NAS1149F0463P	Purchased	No			100	Each	0.0000	2	2		11/10/19	
CBL-1240 Cable		Purchased	No			100	f	1,000.6014	2.3333	2.3333		11/10/19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		500							
				119021		500							
				ST284		500.601431							
				113565		6.311789			2.4				
				116438		194.289642							
				118207		300							

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Page 2

Work Order ID: 74854

Parent Item: D3368-041

Parent Item Name: Tail Rotor Pedal Disabling Kit

Start Date: 10/12/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

CBL-460	Purchased	No	100	Each	601.0000	2	SB 11/10/19
Loop Sleeve							
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			GA	200			
			119021	200			
			ST283	13			
			117947	13			
			ST284	388			
			118140	388		2	
D2728-7	Manufactured	No	100	Each	0.0000	0	SA 11/10/19
Dart Logo label							
D3368-1	Manufactured	No	100	Each	6.0000	1	SB 11/10/18
Pedal Lock Base							
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST490	6			
			51399	6		1	
D3368-3	Manufactured	No	100	Each	3.0000	1	SA 11/10/18
Pedal Lock Cover							
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST490	3			
			47343	3		1	
D3373-7	Manufactured	No	100	Each	0.0000	1	SA 11/10/19
Cam Lock							
D3384-1	Manufactured	No	100	Each	5.0000	1	SA 11/10/19-20292
Cyclic Sock							
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST486	5	B75150		
			70032	5			
D3385-3	Manufactured	No	100	Each	102.0000	1	SA 11/10/18
Hinge							
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST051	102			
			22387	102		1	SA 11/10/18

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Shop Packet Print

Page 2

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D3368-041

Parent Item Name: Tail Rotor Pedal Disabling Kit

Start Date: 10/12/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

HX-81
1/4"-20 SHCS 3/8" long

Purchased

No

100

Each

20.0000

1

1

11/12/18

Location

Loc Qty

Loc Code

ST390

20

114383

20

1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

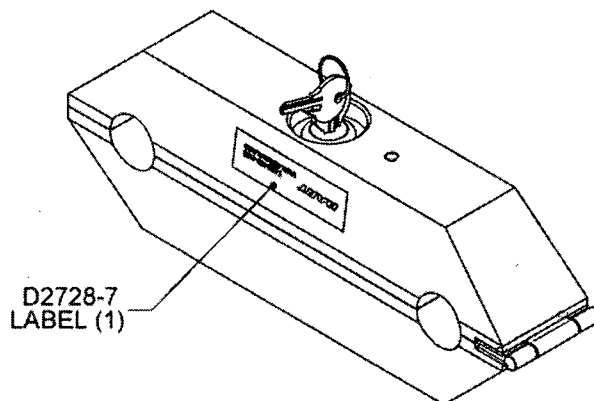
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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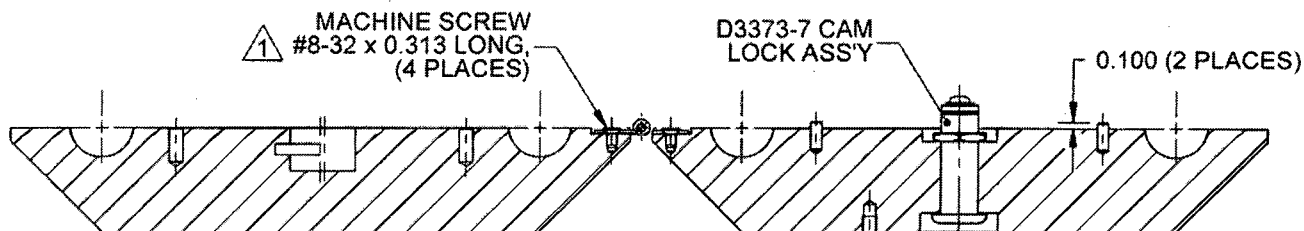


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3368	REV. B SHEET 1 OF 3
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 1:3
A	05.01.19	NEW ISSUE	
B	05.03.22	D3385-3 WAS D3385-1	

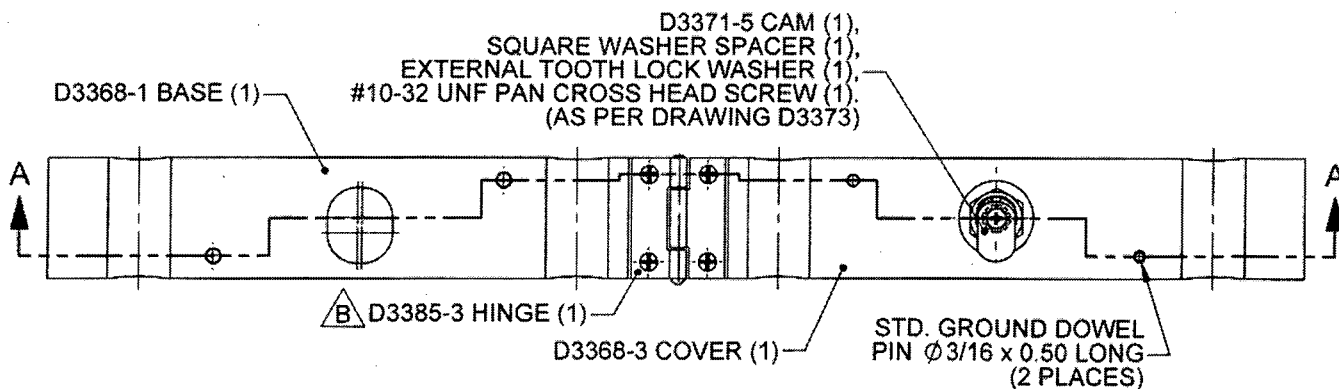


RELEASED
[Signature]
05/04/20

PEDAL LOCK SHOWN LOCKED WITH KEY



SECTION A-A



D3368-051 PEDAL LOCK ASSEMBLY

NOTES:

- 1) POSSIBLE SUPPLIER: SPAENAU P/N 385-044
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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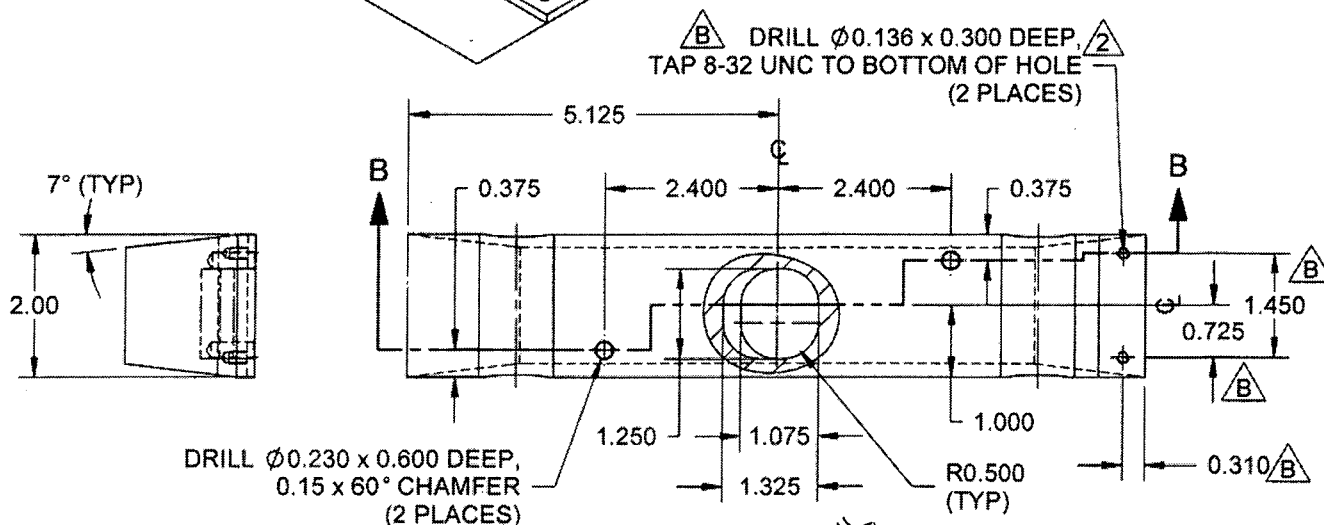
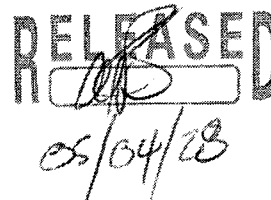
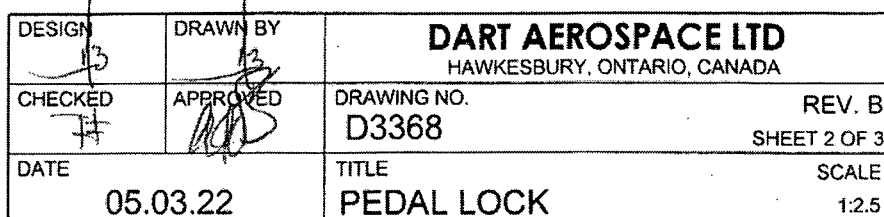
Dart Aerospace Ltd

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NOTE: Date & initial all entries



D3368-1 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) (REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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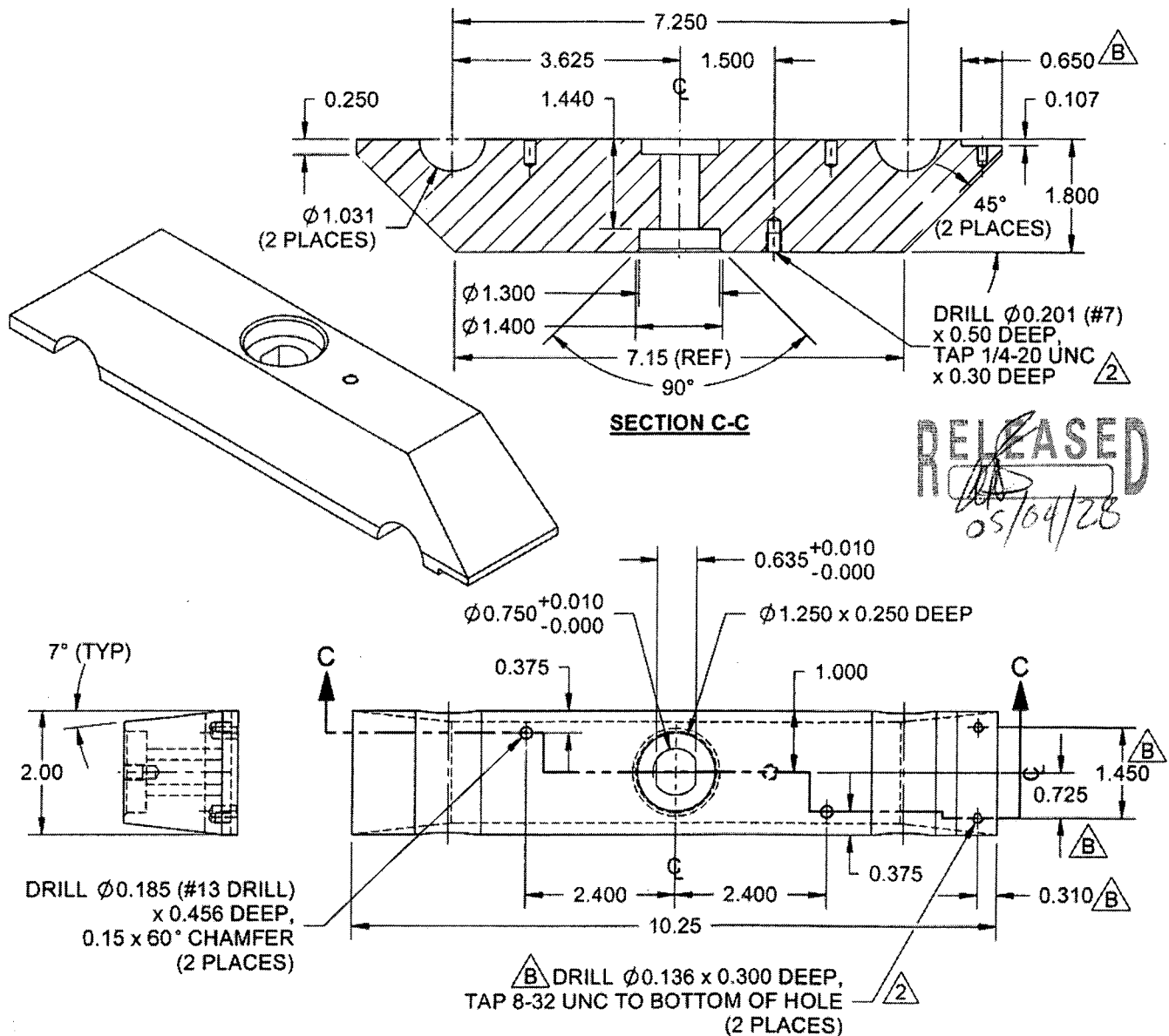
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3368	REV. B SHEET 3 OF 3
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 1:2.5



D3368-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Dart Aerospace Ltd

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